PATENT COOPERATION TREATY

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REC'D 2 3 MAR 2004

INTERNATIONAL PRELIMINARY REPORT ON PATENTA BYLTTOY

PCT

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference	FOR FURTHER ACTION See Form PCT/IPEA/416						
PC-21003381							
International application No.	nternational filing date (day/month/year)	Priority date (day/month/year)					
PCT/SE 2003/000607 1	16.04.2003	16.04.2002					
International Patent Classification (IPC) or national classification and IPC							
C08J 9/32							
Applicant							
Borealis Technology OY et al							
This report is the international prelim Authority under Article 35 and trans	 This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36. 						
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<u> </u>	nd to the International Bureau) a total of 3	sheets, as follows:					
57		<u> </u>					
sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).							
sheets which su	persede earlier sheets, but which this Authori	ty considers contain an amendment that goes					
beyond the disci Supplemental B	closure in the international application as filed	, as indicated in item 4 of Box No. I and the					
		umber of electronic corrier(s))					
b. [] (sent to the International	al Bureau only) a total of (indicate type and n						
, containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the							
Administrative Instructi	ions).						
4. This report contains indications rela							
Box No. I Basis of the	he report						
Box No. II Priority							
Box No. III Non-estab	Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability						
Box No. IV Lack of u	nity of invention						
Box No. V Reasoned applicabil	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement						
Box No. VII Certain de	Box No. VII Certain defects in the international application						
Box No. VIII Certain of	Box No. VIII Certain observations on the international application						
Date of submission of the demand Date of completion of this report							
Date of submission of the demand	Date of completion	or this report					
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12.11.2003	08.03.2004						
Name and mailing address of the IPEA/SE Patent- och registreringsverket Authorized officer							
Box 5055		3 1/=3					
S-102 42 STOCKHOLM JOhanna Brolund/Els Facsimile No. +46 8 667 72 88 Telephone No. +46 8 782 25 00							
Facsimile No. +46 8 667 72 88							

Box	No. I	Bas	sis of the report				
1.	. With regard to the language, this report is based on the international application in the language in which it was filed, unless otherwise indicated under this item.						
		This report is based on a translation from the original language into the following language which is the language of a translation furnished for the purposes of:					
			international search (under Rules 12.3 and 23.1(b))				
			publication of the international application (under Rule 12.4)				
			international preliminary examination (under Rules 55.2 and/or 55.3)				
2.	With regard to the elements of the international application, this report is based on (replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report):						
		the inter	rnational application as originally filed/furnished				
	\boxtimes	the desc	cription:				
		pages	1-18 as originally filed/furnished				
		pages*	received by this Authority on				
		pages*	received by this Authority on				
	\boxtimes	the clair					
		pages	as originally filed/furnished				
		pages*	as amended (together with any statement) under Article 19 19-21 received by this Authority on 12.11.2003				
		pages*	received by this Authority on				
		the drav					
	Ш	pages	as originally filed/furnished				
		pages*	received by this Authority on				
		pages*	received by this Authority on				
		a seque	nce listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.				
3.		The ame	endments have resulted in the cancellation of:				
			the description, pages				
			the claims, Nos.				
		\Box	the drawings, sheets/figs				
		Ħ	the sequence listing (specify):				
			any table(s) related to the sequence listing (specify):				
4.			port has been established as if (some of) the amendments annexed to this report and listed below had not been ince they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule				
			the description, pages				
			the claims, Nos.				
			the drawings, sheets/figs				
			the sequence listing (specify):				
			any table(s) related to the sequence listing (specify):				
*	If item	4 applies	s, some or all of those sheets may be marked "superseded."				
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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

. Novelty (N)	Claims Claims	1-20	YES NO
Inventive step (IS)	Claims Claims	1-20	YES NO
Industrial applicability (IA)	Claims Claims	1-20	YES NO

2. Citations and explanations (Rule 70.7)

Documents cited in the International Search Report:

- 1: WO 9319927 A1
- 2: WO 9728213 A1
- 3: EP 0557807 A1
- 4: EP 0575012 A1
- 5: US 5218016 A
- 6: US 6251995 B1
- 7: EP 0521582 A1
- 8: WO 9905447 A1

The cited documents represent the general state of the art. The invention defined in claims 1-20 is not disclosed by any of these documents.

The cited prior art does not give any indication that would lead a person skilled in the art to the claimed syntactic polyolefin composition for pipe coating, method for the preparation of a syntactic polyolefin composition or off-shore pipe coated with syntactic polyolefin composition. Therefore, the claimed invention is not obvious to a person skilled in the art.

Accordingly, the invention defined in claims 1-2 is novel and is considered to involve an inventive step. The invention is industrially applicable.

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CLAIMS

- 1. A syntactic polyolefin composition for pipe coating, c h a r a c t e r i s e d in that the composition comprises a β -nucleated propylene polymer comprising 0.0001-2.0 weight% of a β -nucleating agent and microspheres, said composition having a melt flow rate (MFR₂; ISO 1133, condition D) at 230°C/2.16kg in the range of 0.05-30 g/10 min and in that the composition has an elongation at break of at least 3%.
- 2. A syntactic polyolefin composition according to claim 1, c h a r a c t e r i s e d in that said composition has a melt flow rate (MFR₂; ISO 1133, condition D) at $230^{\circ}\text{C}/2.16\text{kg}$ in the range of 0.5-10 g/10 min and preferably in the range of 1.0-5 g/10 min.
- 3. A syntactic polyolefin composition according to claim 1 or 2, c h a r a c t e r i s e d in that said composition has an elongation at break of >5% and preferably >10%.
- 4. A syntactic polyolefin composition according to any one of claims 1 to 3, c h a r a c t e r i s e d in that the β -nucleated propylene polymer is a (co)polymer which comprises at least 90.0 weight% of propylene and up to 10.0 weight% of α -olefins with 2 or 4 to 18 carbon atoms, and that the propylene polymer has a melt flow rate of 0.1-8 g/10 min at 230°C/2.16 kg.
 - 5. A syntactic polyolefin composition according to any one of claims 1 to 4, c h a r a c t e r i s e d in that the composition further comprises a polyolefin homopolymer having a melt flow rate of 100-1500 g/10 min at 230°C/2.16 kg.
 - 6. A syntactic polyolefin composition according to any one of claims 1 to 5, characterised in that the amount of polyolefin is 0-20 weight, preferably 15-20 weight.
 - 7. A syntactic polyolefin composition according to any one of claims 1 to 6, character is ed in

that the tensile modulus of the composition is at least 1500 MPa determined according to ISO 527.

8. A syntactic polyolefin composition according to any one of claims 1 to 7, character is ed in that the compression strength at 20 MPa/80° determined according to ASTM D695, is > 10 MPa, preferably >15 MPa.

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- 9. A syntactic polyolefin composition according to any one of claims 1 to 8, c h a r a c t e r i s e d in that the K-value of the composition is less than 0:190 $W/m^{\circ}K$.
- 10. A syntactic polyolefin composition according to any one of claims 1 to 9, character is ed in that the density of the composition is 500-850 kg/m3.
- 11. A syntactic polyolefin composition according to
 15 any of claims 1 to 10, characterised in
 that said microspheres are made of glass, ceramics, epoxy
 resin, phenolic resin or urea-formaldehyde resin.
 - 12. A syntactic polyolefin composition according to any one of claims 1 to 11, character is ed in that said microspheres are untreated microspheres.
 - 13. A syntactic polyolefin composition according to any one of claims 1 to 12, character is ed in that said microspheres have an outer diameter of 1-500 μm , preferably 5-200 μm .
- 25 14. A syntactic polyolefin composition according to any one of claims 1 to 13, characterised in that said microspheres are hollow.
 - 15. A syntactic polyolefin composition according to any one of claims 1 to 14, c h a r a c t e r i s e d in that said microspheres are present in an amount of 10-50 weight%, preferably 20-30 weight% of the composition.
 - 16. A method for the preparation of a syntactic polyolefin composition for pipe coating according to any one of claims 1-15, c h a r a c t e r i s e d in that microspheres are evenly distributed by melt mixing in a composition comprising a β -nucleated propylene polymer and microspheres, said composition having a melt flow

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rate at 230° C/2.16kg in the range 0.05-30 g/10min and in that the composition has an elongation at break of at least 3%.

- 17. A method according to claim 16, c h a r a c5 t e r i s e d in that said microspheres are added to the
 molten polymer.
 - 18. A method according to claim 16 or 17, c h a r a c t e r i s e d in that the composition is compounded/homogenised and extruded as a coating on an off-shore pipe in one continuous step.

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- 19. A method according to claim 16 or 17, c h a r a c t e r i s e d in that the composition is pelletized in a first step and in a subsequent step extruded as a coating on an off-shore pipe.
- 20. An off-shore pipe coated with a syntactic polyolefin composition, characterised in that the pipe is coated with a composition according to any one of claims 1-15.